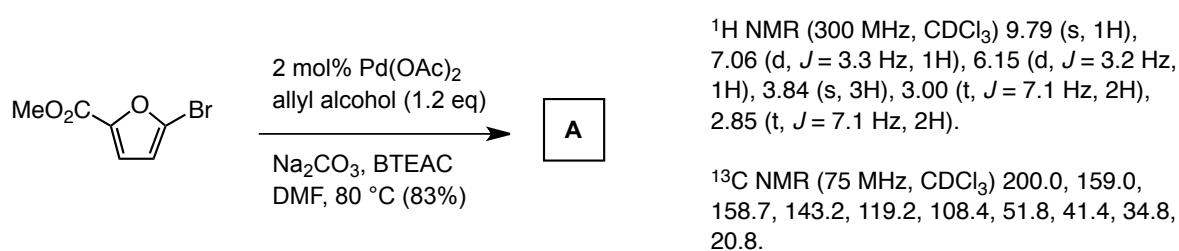
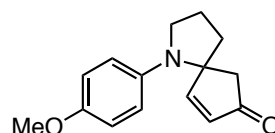


Patel, P.; Ramana, C. V. *J. Org. Chem.* **2012**, *77*, 10509.



1. *p*-MeOC₆H₄NH₂, AcOH (2 eq.)
 NaBH₃CN (3 eq.) MeOH
 3 Å MS, 0 °C (quant)
 2. LiAlH₄, THF, rt (95%)
 3. DEAD (1.5 eq), PPh₃ (1.5 eq)
 PPTS (0.2 eq), DMA, rt

(89%)



Xu, Z.-L.; Xing, P.; Jiang, B. *Org. Lett.* **2017**, *19*, 1028.