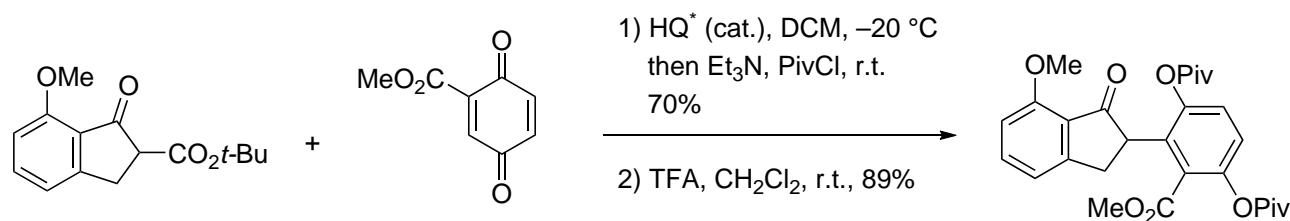
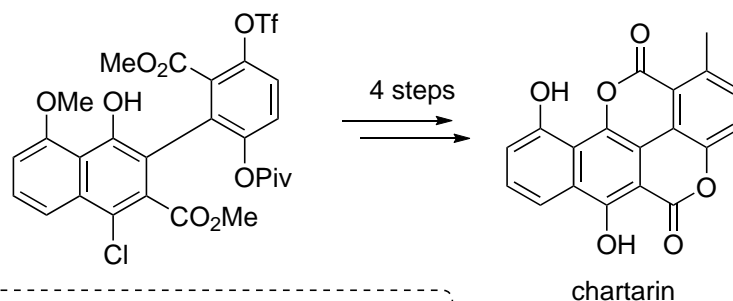


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- 3) Pd(TFA)<sub>2</sub> (cat.), O<sub>2</sub> (1 atm)  
4,5-diazafluorenone\* (cat.), DMSO, 67%
- 4) KHMDS, MDCA\*, 18-crown-6, THF, 75%
- 5) K<sub>2</sub>CO<sub>3</sub>, MeOH, 74%
- 6) Tf<sub>2</sub>O, Et<sub>3</sub>N, CH<sub>2</sub>Cl<sub>2</sub>, 98%
- 7) sulfolane, 200 °C, 75%



HQ: hydroquinidine

